


RM case study

Case name	Ashtray for leisure device		
Dimensions in mm (L x W x H)	Diameter = 51mm Height = 20mm		
Application	Ashtray		
RM process	DMLS		
Software	Unigraphics		
System	EOSINT M 250		
Material	DM20		
Lead time (hours/days)	21h / 10u		
Costs	1100€/ 10u		
Surface finish	Shot-peening		
Mechanical properties	/		
Thermal properties	/		
Any additional info	Built in 10 units for special serie of machine		
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